

ABSTRACT OF THE DISCLOSURE

A process for making a molded running board assembly for installation on a vehicle includes blow molding the body of the running board and incorporating one or more additional components such as a step plate or a trim strip. The process involves placing the insert into the blow mold cavity
5 in a subcavity, holding the insert by vacuum pressure and then extruding and blow molding a parison to simultaneously mold the running board and integrate the insert.